



WEATHERBY®

ELEMENT™
SEMI-AUTOMATIC
SHOTGUNS

OWNER'S MANUAL

READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM
THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE TRANSFERRED WITH IT
UPON CHANGE OF OWNERSHIP, OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON

INTRODUCTION

Thank you for buying a Weatherby® firearm, and welcome to the family. We realize that you had many products to choose from and hope you feel as we do, that you purchased the finest quality production firearm on the market today.

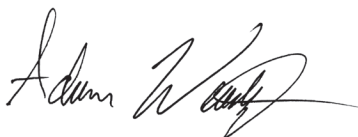
When my late father started this company in 1945, it was as a means to turn his revolutionary vision of rifle design and cartridge performance into practical realities.

At the time, I'm sure he had little idea that the Weatherby® name would come to be one of the most respected and revered in the firearms industry. That is a level of respect we appreciate, and you have our assurance that it will not be taken for granted.

This Owner's Manual is designed to assist you in learning how to use and care for your Weatherby® semi-auto shotgun. Please read it very carefully and follow all instructions and safety warnings.

In closing, let me assure you that we are committed to the hunter, shooter, and sportsman and to delivering the uncompromising craftsmanship, performance, and value that you require in all that we do.

Good Shooting!

A handwritten signature in black ink, appearing to read "Adam W. Weatherby". The signature is fluid and cursive, with a long horizontal stroke extending to the right.



STATE-BY- STATE WARNINGS

Certain states require by law that their own specified warning notices, in larger-than-normal type, be conspicuously included by the manufacturer, distributor or retailer with firearms sold in that state. Weatherby, Inc. sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

California: WARNING Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the website of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

"Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel!"

Connecticut: "UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

Florida: "IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

Maine: "ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

Maryland: "WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"



STATE-BY- STATE WARNINGS

Massachusetts: “WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”
“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPERRESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

NORTH CAROLINA: “IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.” Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor a minor gains access to the firearm without the lawful permission of the minor’s parents or a person having charge of the minor and the minor: (1) Possesses it in violation of G.S. 14-269.2(b); (2) Exhibits it in a public place in a careless, angry, or threatening manner; (3) Causes personal injury or death with it not in self-defense; or (4) Uses it in the commission of a crime.

New Jersey: “IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York City: “THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS.”

North Carolina: “IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

Texas: “IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

Wisconsin: “IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIRE-ARM.”

- SAFETY - FIRST AND FOREMOST

FIREARMS ARE DANGEROUS WEAPONS, WHICH CAN CAUSE SERIOUS INJURY OR DEATH. WHEN USING ANY FIREARM, SAFETY MUST BE YOUR FIRST AND CONSTANT CONCERN.

FAILURE TO FOLLOW ANY OF THE WARNINGS AND INSTRUCTIONS IN THIS OWNER'S MANUAL COULD RESULT IN SERIOUS INJURY OR DEATH.

READ AND UNDERSTAND THE FOLLOWING SAFETY RULES

KNOW YOUR FIREARM. Before assembling or using your Weatherby® Element™ Semi-Automatic Shotgun, be sure to read and understand all instructions and safety warnings contained in this Owner's Manual in order to learn how to use the firearm safely and correctly.

ALWAYS TREAT YOUR FIREARM AS IF IT WERE LOADED. Use the manual safety lever as outlined in this manual. Never move the safety to the "FIRE" position until YOU are ready to fire.

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. The safe direction may be "up" on some occasions, and "down" on others. Never point the muzzle toward anything not intended as a target.

USE ONLY THE CORRECT AMMUNITION FOR YOUR FIREARM. Be sure to use only the correct ammunition for your Weatherby® Element™ Semi-automatic shotgun as stamped on the side of the barrel.

ALWAYS UNLOAD YOUR FIREARM WHEN NOT SHOOTING. Never transport or store a loaded firearm in a vehicle or building. Unload your firearm before climbing a tree, fence or other obstruction, or when entering a slippery area.

MAINTAIN YOUR FIREARM. Keep the barrel clean and free of obstructions. Clean your firearm regularly and have it inspected periodically to make sure it is mechanically correct and functioning properly. Worn or damaged parts can be dangerous.

DO NOT MAKE UNAUTHORIZED ADJUSTMENTS. Never make alterations to your firearm. Use only Weatherby® parts. Do not make any changes to the shape or size of the sear or other parts. Repair should be performed by a Weatherby® Authorized Service Center.

STORE YOUR FIREARM AND AMMUNITION SEPARATELY, WELL BEYOND THE REACH OF CHILDREN. Always take appropriate measures to ensure your firearm is not accessible to children or others who are untrained or inexperienced in its safe handling.

MAKE YOURSELF SAFE. Always wear shooting glasses and use ear protection when shooting or attending shooting events. Never drink alcoholic beverages before or during shooting.

REMEMBER - FIREARMS SAFETY DEPENDS ON YOU!!

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WEATHERBY® ELEMENT™ SEMI-AUTOMATIC SHOTGUN

The Weatherby® Element™ is an inertia operated semi-automatic shotgun. The 12 and 20 gauge models are capable of feeding and firing both target and hunting loads up to 3'. With proper care as outlined in this manual, your Weatherby® semi-auto shotgun should give you many years of dependable use and shooting pleasure.

The picture below shows the main parts of the Weatherby® Element™ semi-auto shotgun. Please refer to it when reading this manual. It will aid in understanding the terminology.



Fig. 1

⚠ WARNING

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD OR OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

MANUAL SAFETY OPERATION

The manual safety on the Weatherby® Element™ semi-automatic shotgun is a button-type safety located on the rear of the trigger guard. When in proper condition and correctly engaged in the “SAFE” position, the manual safety blocks the trigger and prevents accidental discharge under normal usage.



WARNING!!

Never depend on any mechanical safety mechanism or device to prevent the dangers of careless handling or pointing a firearm in an unsafe direction.

When manipulating the manual safety, keep all fingers outside the trigger guard. The shotgun will fire if the trigger is pulled when the safety is not in the “SAFE” position.

The safety should always be in the “SAFE” position except when the shotgun is intended to be fired.

Never pull the trigger when the safety is in the “SAFE” position.

The manual safety can be moved between the “SAFE” and “FIRE” positions at any time, regardless of whether or not the shotgun is loaded or cocked. To minimize the possibility of accidental discharge, it is strongly recommended that the safety always be placed in the “SAFE” position except when the shotgun is intended to be fired.

To engage the manual safety, push the safety button all the way through the trigger guard from left to right with your finger until it stops and stays in place in the “SAFE” position (*refer to Fig. 2*).

To disengage the manual safety, push the safety button through the trigger guard from right to left with your finger until it stops and stays in place in the “FIRE” position (a red mark will be visible on the safety button to the left of the trigger guard.)



Fig. 2

AMMUNITION

Weatherby® Element™ semi-automatic shotguns are chambered only for 12 and 20 gauge shells in 2 ¾" and 3" lengths, for which factory-loaded ammunition manufactured in accordance with U.S. SAAMI standards is commercially available. Barrels marked for 3" shot shells can be safely used for both 2 ¾" and 3" shot shells. Barrels marked for 2 ¾" can be safely used for 2 ¾" shot shells only.

Exercise care to assure that you are using only the correct ammunition for your shotgun. Always make certain that the gauge indicated on the shot shell headstamp matches the gauge marked on the barrel of your shotgun, and that the length of the shell is correct for your shotgun.



WARNING!!

WARNING: This product can expose you to chemicals, including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Use of incorrect or overloaded ammunition can result in death or serious injury and damage to your firearm due to excessive pressure. Even the strongest firearm can be "blown up" by excessive pressure. Use only factory-loaded ammunition of the correct gauge and length for your shotgun as marked on the shotgun's barrel.

The accidental chambering and discharge of shells of the wrong gauge or length can result in damage to your gun and possible injury to the shooter. Carry only the proper gauge ammunition with you when shooting. A 20 ga. shell will enter a 12 ga. chamber far enough to leave room for a 12 ga. shell behind it. Significant damage to the gun and possible injury to the shooter will result if the gun is fired. Also, a 3 ½" shell will chamber into a 3" chamber, but the crimp will unfold into the forcing cone, causing possible unsafe pressures.

Always wear eye and ear protection when shooting.

AMMUNITION NOTICE

WEATHERBY, INC. SPECIFICALLY DISCLAIMS RESPONSIBILITY FOR ANY INJURY OR DAMAGE WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE OF FAULTY, OR NON-STANDARD, OR "REMANUFACTURED" OR HAND-LOADED OR RELOADED AMMUNITION, OR OF AMMUNITION OTHER THAN FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

INTERCHANGEABLE CHOKE TUBES

Each new Weatherby® Element™ semi-auto shotgun is equipped with interchangeable choke tubes using the Benelli Crio® Plus thread pattern and one choke tube wrench (refer to Fig. 3). If applicable, one of the choke tubes is installed in the muzzle of the barrel, and the remaining choke tubes are packaged in the shipping box.

Weatherby® choke tubes are crafted from high grade steel and are certified for steel shot from cylinder bore through modified choke constrictions.



Fig. 3

REMOVING CHOKE TUBES

Choke tubes may be removed with the barrel disassembled from the shotgun or with the barrel assembled to the shotgun by following these simple instructions. (NOTE: If removing choke tubes with the barrel removed from the shotgun, begin from instruction no. 3.)

⚠ When removing a choke tube from a barrel assembled to the shotgun, keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to “SAFE” position (refer to Manual Safety Operation, page 9), before removing a choke tube from a barrel assembled to a shotgun.
2. Unload the shotgun (refer to Unloading the Shotgun, page 19).
3. Insert the stepped end of the choke tube wrench into the muzzle of the barrel and into the notches in the muzzle end of the choke tube.
4. Turn the choke tube counter-clockwise with the wrench until it emerges from the muzzle sufficiently to grasp with your fingers.
5. Continue turning the choke tube counter-clockwise with your fingers until it is free to be removed from the muzzle.

INSTALLING CHOKE TUBES

Choke tubes may be installed into a barrel disassembled from the shotgun or with the barrel assembled to the shotgun by following these simple instructions. **NOTE:** If installing choke tubes with the barrel removed from the shotgun, begin from instruction no. 3.

 **When installing a choke tube into a barrel assembled to the shotgun, keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.**

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*) before installing a choke tube into a barrel assembled to a shotgun.
2. Unload the shotgun (*refer to Unloading the shotgun, page 19*).
3. Insert the threaded end of the choke tube into the muzzle of the barrel, and screw it into the barrel as far as possible with your fingers, turning it in a clockwise direction.
4. Insert the stepped end of the choke tube wrench into the notches in the muzzle end of the choke tube, and continue turning clockwise until the choke tube is seated, tightening snugly.

NOTICE: To prevent damage to barrel or choke tube threads, do not over-tighten.


TIGHTENING CHOKE TUBES

Choke tubes may loosen with repeated recoil, which may result in changes in point of impact or damage to choke tube or barrel threads with extended use. Check and tighten choke tubes frequently -- before, after and during shooting -- as follows:

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Unload the shotgun (*refer to Unloading the Shotgun, page 19*).
3. Insert the stepped end of the choke tube wrench into the notches in muzzle end of choke tube, and tighten the choke tube snugly, turning clockwise.

CAUTION: To prevent damage to barrel or choke tube threads, do not over-tighten.

 **WARNING!!** Loose choke tubes may cause bore obstructions due to "shaving" shot or preventing a wad from exiting the muzzle, which could result in injury or death to the shooter or bystanders and damage to the shotgun. Tighten choke tubes frequently before, during and after shooting.

IDENTIFYING CHOKE TUBE CONSTRICTION			
	IMPROVED CYLINDER (IC)	MODIFIED (MOD)	FULL (FULL)
NOTCH ON TOP	IIII	III	I

INITIAL ASSEMBLY INSTRUCTIONS

New Weatherby® Element™ semi-automatic shotguns are packaged in “take down” condition -- the barrel separated from the receiver assembly, with the forearm attached to the receiver assembly, in the shipping carton in which the shotgun is received by the dealer. The shotgun may also have been stored in “take down” condition. Before assembly of the shotgun, the forearm must be removed from the receiver assembly.

REMOVING FOREARM FROM RECEIVER ASSEMBLY

Remove the forearm from the receiver assembly as follows:

1. Grasp the magazine cap with one hand while holding the buttstock or receiver with the other hand.
2. Remove the magazine cap by turning it counter-clockwise until it separates from the magazine tube (*refer to Fig. 4*).
3. Grasp the forearm and slide it forward, away from the receiver, until it separates from the magazine tube (*refer to Fig. 5*).



Fig. 4



Fig. 5

ASSEMBLING BARREL TO RECEIVER

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Visually examine the barrel to make sure there is no shot shell in the chamber or obstruction in the bore, and all surfaces are free of dirt and excess oil.
2. Remove the forearm from the receiver assembly (*refer to Removing Forearm from Receiver Assembly, page 13*).
3. Lock the bolt into the open position (*refer to Opening the Bolt page 15*).
4. Slide the forearm onto the barrel until it snugs up to the barrel guide ring.
5. Grasp the receiver and buttstock assembly with one hand, while grasping the barrel and forearm assembly with your other hand.

6. Align the barrel extension on chamber end of the barrel with the receiver ring (refer to Fig.6) and the barrel guide ring with the threaded magazine tube.



Fig. 6

7. Insert the barrel extension into the receiver until the barrel stops against the receiver, with the barrel guide ring fitting over the threaded magazine tube. The forearm must be set completely against the front of the receiver to prevent breakage (refer to Fig. 7&8).

8. While applying rearward pressure on the barrel and forearm assembly, screw the magazine cap onto the threaded magazine tube until tight.

⚠ WARNING!! If ammunition is present in the barrel's chamber, the receiver loading port or the magazine, the shotgun will be loaded, cocked and ready to fire by releasing the bolt and pulling the trigger with the safety "Off" (in the "FIRE" position).



Fig. 7



Fig. 8

OPERATING INSTRUCTIONS

OPENING THE BOLT

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Make sure that the firearm is unloaded (*refer to Unloading the Shotgun, page 19*).
3. Lock the carrier by pressing the cartridge release button (*refer to Fig. 9*).
Note: The bolt only locks open when the carrier is locked and no ammunition is in the magazine.
4. While resting the butt pad against your thigh, grasp the shotgun forearm firmly with one hand.
5. With the other hand grasp the bolt handle and pull the bolt rearward until the bolt locks into the open position.

CHECKING FOR AND CLEARING BORE OBSTRUCTIONS

The barrel of your shotgun should always be checked for obstructions before assembly, before loading, and **immediately** following any occurrence in the field which might result in mud, dirt, or other debris entering the bore.

⚠ WARNING!! Never attempt to check for or clear a bore obstruction by loading a shot shell into the chamber of the barrel and firing! If there is a bore obstruction this will cause excessive pressures which may result in death or serious injury and damage to your shotgun.



Fig. 9

TO CHECK THE BARREL FOR OBSTRUCTIONS

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Make sure that the firearm is unloaded (*refer to Unloading the Shotgun, page 19*).
3. Disassemble barrel and forearm from receiver (*refer to Disassembly of Barrel and Forearm from Receiver, page 19*).
4. Visually check the bore for obstructions by looking through the barrel from the breech end through the muzzle (*refer to Fig. 1*).

CLEARING A BORE OBSTRUCTION

1. Push a shotgun bore cleaning tool through the bore from the breech end until the end of tool exits the muzzle.
2. If the obstruction cannot be easily cleared, contact Weatherby® or your local gunsmith.

CLOSING THE BOLT

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Hold the shotgun with one hand grasping the forearm firmly.
3. With the other hand press the bolt release button to permit the bolt to move forward. (**Caution: Do not depress the bolt release button without a barrel installed; this will cause damage to the receiver.**)

CAUTION: To avoid injury, keep hands and fingers away from the loading port when releasing the bolt from the locked position.



WARNING!! If a shot shell is in the receiver loading port when the bolt release button is depressed and the manual safety is not in the "SAFE" position, the shotgun is now ready to fire. Do not touch the trigger until YOU are ready to fire.

4. Visually check the manual safety button to make certain it is in the "SAFE" position (*refer to Manual Safety Operation, page 9*).

LOADING THE SHOTGUN



WARNING!!

Use of incorrect or overloaded ammunition can result in death or serious injury and damage to your firearm due to excessive pressure. Even the strongest firearm can be “blown up” by excessive pressure. Use only factory-loaded ammunition of the correct gauge and length for your shotgun as marked on the shotgun’s barrel.

The accidental chambering and discharge of shells of the wrong gauge can result in damage to your gun and possible injury to the shooter. Carry only the proper gauge ammunition with you when shooting. A 20 ga. shell will enter a 12 ga. chamber far enough to leave room for a 12 ga. shell behind it. Significant damage to the gun and possible injury to the shooter will result if the gun is fired. Also, a 3 ½” shell will chamber into a 3” chamber, but the crimp will unfold into the forcing cone, causing possible unsafe pressures.

Always wear shooting glasses and hearing protectors when shooting.

AMMUNITION NOTICE

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TO LOAD THE MAGAZINE

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the “SAFE” position (*refer to Manual Safety Operation, page 9*).
2. Open the bolt (*refer to Opening the Bolt, page 15*) and visually check to make sure no shell is in the receiver ejection port.
3. Close the bolt (*refer to Closing the Bolt, page 16*).
4. Referring to Fig. 10, insert desired number of shot shells of the proper gauge/length (*refer to Ammunition, page 10*), with the crimped end forward towards the muzzle, into the magazine through the loading port on the bottom of the receiver by pushing each shell forward fully into the magazine until it is held in place by the shell stop.




Fig. 10

To Feed a Shell from the Magazine into the Chamber

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Visually check the manual safety button to make sure it is in the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Press the cartridge release button to release a shell from the magazine onto the carrier (*refer to Fig. 9*).
3. Cycle the bolt to permit feeding of the shell into the chamber.

 **WARNING!!** If the manual safety is not in the "SAFE" position, the shotgun is now ready to fire. Do not touch the trigger until **YOU** are ready to fire.

To Single-load the Chamber without Shells in the Magazine.

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Open the bolt of the shotgun (*refer to Opening the Bolt, Page 15*).
3. Drop a shot shell of the proper gauge and length (*refer to Ammunition, page 10*) directly into the ejection port, with the crimped end of the shot shell forward towards the muzzle.
4. Press the bolt release button (*refer to Closing the Bolt, Page 16*) to allow the bolt to close and feed the shell into the chamber.

 **WARNING!!** If the manual safety is not in the "SAFE" position, the shotgun is now ready to fire. Do not touch the trigger until **YOU** are ready to fire.

To Single-load the Chamber with Shells in the Magazine.

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Hold the bolt of the shotgun back with one hand while dropping one shot shell of the proper gauge and length (*refer to Ammunition, page 10*) directly into the receiver ejection port, with the crimped end of the shot shell forward towards the muzzle.
3. Release the bolt handle to allow the bolt to close and feed the shell into the chamber. **NOTE:** Allow the bolt to slam forward. Slowly riding the bolt forward may not allow the bolt head to rotate into battery, causing a misfire.

 **WARNING!!** If the manual safety is not in the "SAFE" position, the shotgun is now ready to fire. Do not touch the trigger until **YOU** are ready to fire.

FIRING THE SHOTGUN

Pulling the trigger fires the shotgun when a shot shell is in the chamber. Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the the trigger guard and away from the trigger at all times until you intend to shoot.

1. With a shot shell in the chamber of the barrel, and **keeping the muzzle of the shotgun pointed in a safe direction and your fingers out of the trigger guard and away from the trigger**, move the manual safety button to the “FIRE” position (refer to *Manual Safety Operation*, page 9).

2. Hold the recoil pad snugly to your shoulder and carefully point the muzzle of the shotgun at your intended target.

3. Squeeze (pull) the trigger with steadily increasing pressure until the shotgun fires.

⚠ WARNING!! Do not touch the trigger until you are actually ready to fire the shotgun, or an unintended discharge may occur, possibly resulting in death or injury to a bystander, or damage to an unintended target.

CAUTION: If another shot shell is in the magazine it will automatically be fed into the chamber and will fire upon the next pull of the trigger.

4. Unless an immediate second shot is intended, immediately:

a. Remove your finger from the trigger;

b. Unload the shotgun (refer to *Unloading the shotgun*, page 19).

UNLOADING THE SHOTGUN

ALWAYS UNLOAD YOUR SHOTGUN IMMEDIATELY AFTER YOU FINISH SHOOTING.

1. Move the manual safety button to the “SAFE” position (refer to *Manual Safety Operation*, page 9).

2. To unload a shell from the chamber, pull the bolt handle rearward to extract the shell and let the bolt return forward.

3. To unload the magazine, press up on the carrier and rest your thumb on the cartridge case head. Next, press the bolt release button. This will eject a shell safely out of the magazine (refer to *Fig. 11*).

4. Repeat step 3 until the magazine is empty.

5. Lock the bolt back by pressing the cartridge release button and then pulling the bolt handle rearward until the bolt locks in place (refer to *Opening the Bolt*, page 15).

6. Visually confirm that there are no shot shells remaining in the magazine or chamber.

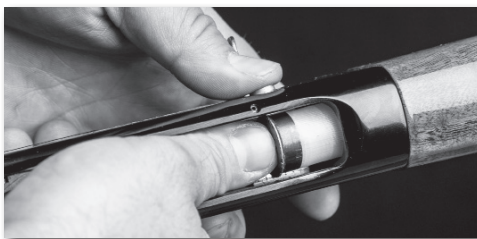


Fig. 11

DISASSEMBLY INSTRUCTIONS

DISASSEMBLY OF BARREL FROM RECEIVER

Keep the muzzle of the shotgun pointed in a safe direction, and keep your fingers out of the trigger guard and away from the trigger at all times.

1. Unload the shotgun (refer to *Unloading the Shotgun*, page 19).

2. Close the bolt by depressing the bolt release button (*refer to Closing the Bolt, page 16*).
3. Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached.
4. Remove the barrel and forearm assembly by sliding it forward (toward the muzzle) until clear of the magazine tube.

DISASSEMBLY OF TRIGGER ASSEMBLY FROM RECEIVER

NOTICE: Make sure the hammer is in the cocked position prior to removing the trigger assembly from the receiver. This is achieved by pulling the bolt to the rear then releasing it. Have the safety in the "ON" ("SAFE") position while cleaning the trigger assembly. Do not pull the trigger while the trigger assembly is outside of the receiver.

1. Move the manual safety button to the "SAFE" position (*refer to Manual Safety Operation, page 9*).
2. Unload the Shotgun (*refer to Unloading the Shotgun, page 19*) and disassemble the barrel and forearm from the receiver (*refer to Disassembly of Barrel from Receiver, page 19*).
3. Pull bolt to rear then ease it forward to make sure the hammer is cocked. (**Notice: do not close a locked open bolt by depressing the bolt release button without a barrel installed; this will cause damage to the receiver.**)
4. With a hammer and punch push the receiver pin through the receiver (*refer to Fig. 12*) until the pin is out far enough to be grasped by hand, and remove the pin from the receiver.
5. Using one or two fingers push the trigger assembly forward approximately $\frac{1}{4}$ ", then pull the trigger assembly straight out from the receiver.

DISASSEMBLY OF BOLT ASSEMBLY FROM RECEIVER

1. Remove barrel and forearm assembly (*refer to Disassembly of barrel and forearm assembly from Receiver, page 19*), and trigger assembly (*refer to Disassembly of Trigger Assembly from Receiver, page 20*).
2. Remove the bolt handle by grasping with fingers and pulling outward (*refer to Fig. 13*).



Fig. 12



Fig. 13

3. Pull the bolt assembly forward out of the receiver.

REMOVAL OF CHOKE TUBES

Remove choke tubes as described under *Removing Choke Tubes*, page 11.

DISASSEMBLY OF THE MAGAZINE PLUG

Each Weatherby® semi auto shotgun is originally equipped with the magazine plug installed to restrict the magazine capacity to 2 shot shells, in compliance with the Federal Migratory Bird Treaty Act, federal migratory bird hunting regulations, and some state laws. Removal of this magazine plug will result in a greater magazine capacity (capacity varies by model).

NOTICE! Taking a Weatherby® Element Semi Auto Shotgun into the field without the magazine plug installed may result in citation and/or prosecution for violation of Federal Migratory Bird Treaty Act and/or federal regulations or state law.

1. Unload the shotgun (*refer to Unloading the Shotgun*, page 19).
2. Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (*refer to Fig. 4*).
3. Remove Magazine plug blocker from the magazine tube by pulling it straight out and away from the threaded magazine tube (*refer to Fig. 14*).
4. Screw the magazine cap on to the magazine tube by turning it in a clock-wise direction until seated.

Further disassembly of the shotgun is not recommended. If further disassembly is required, then contact Weatherby or your local gunsmith.




Fig. 14

CLEANING YOUR WEATHERBY® SEMI-AUTO SHOTGUN

Any firearm requires regular cleaning and periodic maintenance. To assure safe and reliable functioning of your Weatherby® Element™ semi-auto shotgun, it is very important that you clean it immediately after each use, and periodically during extended storage periods, to remove powder residue, dirt, dust and excess lubricant, and to prevent rust. During cleaning, inspect components to determine whether they are in proper working order.


A basic cleaning kit consists of proper-sized cleaning rods, bore brushes, patches, gun cleaning solvent, gun lubricant, and lint-free cloths. The cleaning rod must have a tip with a slot into which patches can be inserted. Additionally, tooth brushes, cotton swabs and pipe cleaners are very handy tools for cleaning away dirt in hard to reach places.

To properly clean your shotgun, it must first be disassembled (refer to *Disassembly Instructions, page 19*), the parts and components cleaned as discussed below, then reassembled (refer to *Assembly Instructions, page 24*).

 **WARNING: Apply solvents and lubricants properly and sparingly. Do not spray or apply directly on ammunition. Solvents and lubricants may affect the propellant, causing it not to ignite, but the energy from the primer may be sufficient to propel the propellant, wad and shot column into the bore of the barrel, causing an obstruction, and resulting in damage to the shotgun and serious injury to the shooter and bystanders upon firing a subsequent shot shell.**

CLEANING THE BORE

1. Apply gun cleaning solvent to a bore cleaning brush of the proper size attached to the cleaning rod.
2. Push the brush all the way through the barrel bore several times from the chamber end.
3. Insert the brush into the muzzle of the barrel only far enough to encounter the threads for the choke tube, and twist it several times.
4. With a clean patch inserted in the tip attached to the cleaning rod, push the rod all the way through the barrel bore from the chamber end until the cloth emerges from the muzzle. Remove the dirty patch and withdraw the rod.
5. Repeat step 4 as many times as needed until the patch is clean as it emerges from the muzzle.
6. Using a clean patch or lint-free cloth wrapped around the tip of your finger or similarly shaped object, remove all solvent from the muzzle and from the choke tube threads inside the barrel bore.
7. Insert a patch saturated with gun lubricant into the cleaning rod tip and push it through the bore from the chamber end. Remove the patch and withdraw the rod.
8. Insert a dry, clean patch into the cleaning rod tip and push it through the bore from the chamber end, to remove excess lubricant. Remove the patch and withdraw the rod.
9. Using a clean patch or lint-free cloth wrapped around the tip of your finger or similarly shaped object, apply a light coat of gun lubricant to the choke tube threads and muzzle of the barrel bore.

 **WARNING!! Excess lubrication in the bore or chamber of any firearm may create excessive chamber pressures or a partial bore obstruction, resulting in possible damage to the firearm and serious injury to the shooter and bystanders upon firing. BE SURE ALL EXCESS LUBRICANT HAS BEEN REMOVED.**

CLEANING THE OUTSIDE OF THE BARREL

1. Using a patch or clean cloth saturated with cleaning solvent, wipe down all accessible surfaces of the barrel, rib and barrel ring. (A clean tooth brush may be handy for cleaning the corners and recesses of the rib and barrel ring.)
2. With a clean, dry, lint-free cloth, remove all cleaning solvent.

3. Using a patch or clean cloth, apply a light coat of gun lubricant to the outside surfaces of the barrel, rib and barrel ring, being careful to remove any excess lubricant.

CLEANING CHOKE TUBES

1. Apply gun cleaning solvent to a bore cleaning brush of the proper size attached to the cleaning rod.
2. Push the brush all the way through the choke tube several times.
3. With a clean patch inserted in the tip attached to the cleaning rod, push the rod all the way through the choke tube until the patch emerges from the other end. Remove the dirty patch and withdraw the rod.
4. Repeat step 3 as many times as needed until the patch is clean as it emerges from the choke tube.
5. Insert a patch saturated with gun lubricant into the cleaning rod tip and push it through the choke tube. Remove the patch and withdraw the rod.
6. Insert a dry, clean patch into the cleaning rod tip and push it through the choke tube to remove excess lubricant. Remove the patch and withdraw the rod.
7. Using a patch or clean cloth saturated with cleaning solvent, wipe down the outside surfaces of the choke tube. (A clean toothbrush may be handy for cleaning the threads.)
8. With a clean, dry lint-free cloth, remove all cleaning solvent.
9. Using a patch or clean cloth, apply a light coat of gun lubricant to the outside surfaces of the choke tube, being careful to remove any excess lubricant.

CLEANING THE RECEIVER

1. Using a small lint-free cloth, clean the inside and outside of the receiver with gun-cleaning solvent and dry thoroughly with a clean cloth.
2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the receiver.

CLEANING THE BOLT

1. Using a small lint-free cloth, clean the inside and outside of the bolt assembly with gun-cleaning solvent and dry thoroughly with a clean cloth. (A clean toothbrush may be handy for cleaning the recesses of the bolt)
2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the bolt.

CLEANING THE TRIGGER ASSEMBLY

NOTICE: Make sure the hammer is in the cocked position prior to removing the trigger assembly from the receiver. This is achieved by pulling the bolt to the rear then releasing it. Make sure the safety is in the "ON" ("SAFE") position while cleaning the trigger assembly. Do not pull the trigger while the trigger assembly is outside of the receiver.

1. Using a small lint-free cloth, clean the outside of the trigger assembly. With a clean toothbrush, brush the top surface of the trigger assembly mechanism with gun-cleaning solvent and dry thoroughly with a clean cloth.
2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the trigger assembly.

CLEANING THE MAGAZINE

1. Using a lint-free cloth, clean the outside of the magazine tube with gun-cleaning solvent and dry thoroughly with a clean cloth.
2. With a clean cloth or patch, apply a light coat of gun lubricant to the outside surface of the magazine tube.

CLEANING THE FOREARM AND BUTTSTOCK

Usually, wiping the forearm and butt stock with a clean, dry cloth or a silicon cloth is all that is necessary. If you have been hunting or shooting in wet weather, allow the butt stock to dry thoroughly before storage.

RUST PREVENTION AND REMOVAL

During normal maintenance, after a thorough cleaning, allow 2-3 hours at room temperature, for all metal parts to dry completely. Then apply a liberal amount of high grade Gun Oil to all metal parts, wiping off any excess with a clean dry cloth. If rusting does occur it may only be surface rust due to excessive moisture. You may be able to remove it by using a plastic bristle gun cleaning brush and gun cleaning solvent. If you are unable to remove rust on your shotgun, please contact a Weatherby Service Department or your local gunsmith. Immediate attention to this problem is imperative to prevent irreparable rust damage.

DO NOT ALLOW RUST TO GO UNTREATED!

ASSEMBLY OF WEATHERBY® SEMI-AUTO SHOTGUN

ASSEMBLY OF BOLT ASSEMBLY TO RECEIVER

Note: It is recommended to assemble the bolt to the receiver with the trigger assembly removed from the receiver.

1. Place the shotgun sitting straight up, resting on the buttpad. Align the bolt rails with the guides cut into the receiver.
2. Slowly lower the bolt into the receiver, making sure that the bolt link moves over the trigger group (if installed) and rests in line with the recoil spring cap. Proper alignment can be verified by making sure that the bolt link sits parallel with the bolt handle slot of the receiver.
3. Once the bolt is far enough into the receiver, push the bolt handle into the bolt.

4. Verify proper bolt movement by pulling the bolt rearward. If the bolt does not move, then the bolt link is not properly positioned, and the bolt must be removed and reinstalled.

ASSEMBLY OF TRIGGER ASSEMBLY TO RECEIVER

1. While pushing and holding the bolt release button push the trigger assembly into the receiver until the trigger assembly is flush with the bottom of the receiver. Push the trigger assembly rearward to seat the trigger assembly against the receiver, aligning the trigger pin hole in the trigger assembly and the receiver.
2. Press the receiver pin into the receiver until flush with the receiver side.

ASSEMBLY OF MAGAZINE PLUG TO MAGAZINE TUBE

1. Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (*refer to Fig. 4*).
2. Place the magazine plug into the magazine tube. (*refer to Fig 14*).

ASSEMBLY OF BARREL AND FOREARM ASSEMBLY TO RECEIVER

Assemble the barrel as described under *Assembling Barrel and Forearm to Receiver*, page 13.

INSTALLATION OF DROP AND CAST SHIMS

Your Weatherby®Element™ semi-auto shotgun comes with shims to adjust drop and cast. The drop and cast shims allow the user to adjust angle of the buttstock left to right (cast) and up and down (drop).

INSTALLING DROP AND CAST SHIMS

Note: Each spacer has a molded in description. The spacer marked “CAST SPACT” will adjust for cast. When looking at the gun from butt to muzzle, the direction that the buttstock is angled will be referred to as either “cast-on” or “cast-off.” Cast-on refers to a buttstock that is angled to the left, typically preferred by left-handed shooters. Cast-off refers to a buttstock that is angled to the right, typically preferred by right-handed shooters. To adjust the stock for cast-on, place the CAST SPACT spacer so that the thin side is on the left side when looking down the gun from butt to muzzle. To adjust the stock for cast-off, place the spacer so that the thin side is on the right.

Each drop spacer is marked with a molded in number: 50, 55, and 65. The 50 and 55 shims are designed to reduce the amount drop, effectively angling the stock upward. The 65 shim is designed to increase the amount of drop by angling the stock downward.

1. Coat the end of a Phillips-head screw driver with lubricant and insert it into the slits in top and bottom ends of the recoil pad, engaging and removing the screws (*refer to Fig. 15*).
2. Using an 8mm hex head driver, remove the buttstock bolt, buttstock lock washer and rectangular buttstock washer that are housed in the interior of the stock.
3. Remove the buttstock from the recoil spring tube and set aside (*refer to Fig. 16*).
4. Remove the neutral spacer, marked "SSP" from the recoil spring tube.
5. Install the appropriate spacer(s) and reinstall the buttstock on the recoil spring tube.
6. Adding drop and/or cast shims will move the position of the recoil spring tube in relation to the buttstock bolt and buttstock washer. Position the buttstock washer so that the buttstock bolt is able to thread into the recoil spring tube (*refer to Fig. 17*). The buttstock washer may need to be flipped over or rotated 180 degrees, depending on the shims used. Take care not to cross-thread the bolt.
7. Reinstall the recoil pad. Insert the Phillips-head screwdriver into the slits at the bottom and top ends of the recoil pad and tighten the screws until the recoil pad and spacers (if applicable) are secured tightly in place.



Fig. 16



Fig. 17

STORING YOUR SHOTGUN

Your Weatherby® semi-auto Element™ shotgun may be stored fully assembled (refer to *Assembly Instructions, page 24*), or in “take down” condition.

If storing your shotgun fully assembled, release the pressure on the hammer spring as follows:

1. Make certain the shotgun is not loaded by following unloading procedures (refer to *Unloading the Shotgun, page 19*).
2. Close the bolt (refer to *Closing the Bolt, page 16*).
3. **While pointing the muzzle of the shotgun in a safe direction**, pull the trigger.

Do not store your shotgun in a leather case, scabbard or foam lined gun case. Leather and foam can attract moisture and cause rusting.

For your safety, and the safety of others, store your shotgun with a lock or other safety device properly installed, and store your ammunition in a separate, locked location.

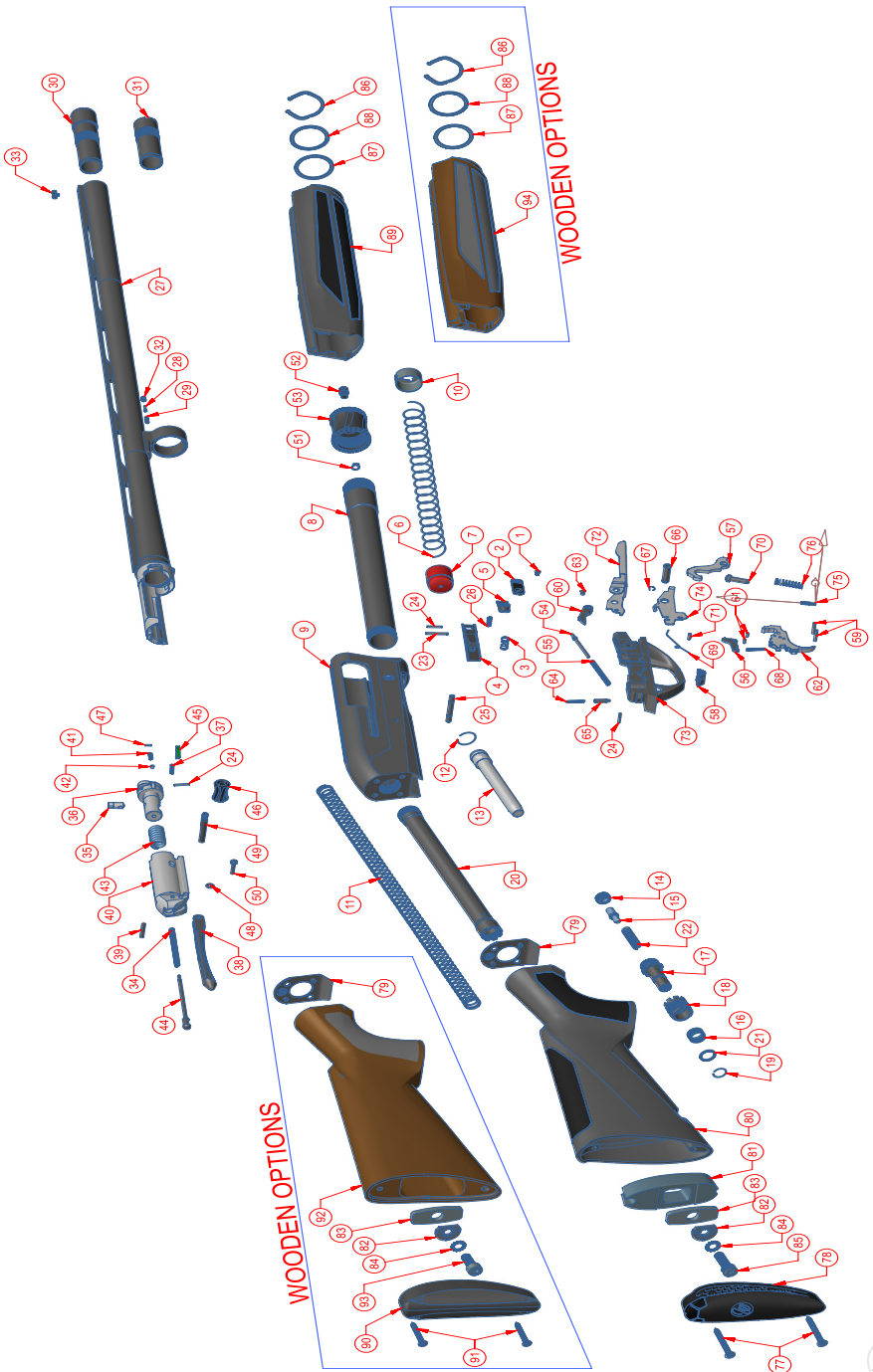
SUGGESTIONS FOR GETTING TOP PERFORMANCE FROM YOUR WEATHERBY® ELEMENT™ SEMI-AUTO SHOTGUN

1. Check and tighten choke tubes frequently -- before, during and after shooting. Choke tube threads may loosen with repeated recoil, which may result in changes in point of impact or damage to choke tube or barrel threads with extended use.
2. The accuracy of any firearm can vary depending upon the brand and type of ammunition used in it. If your shotgun does not exhibit the consistent point of impact and shot pattern you expect, you should try several brands and types of ammunition, after referring to point 1, above, before concluding that it is “inaccurate”.

DO NOT ALTER THE STOCK IN ANY WAY. Once a stock has been altered, it cannot be reworked by the Weatherby® Service Department.

3. Consult the factory before returning any product for inspection or repair.

EXPLODED VIEW DIAGRAM 12 GA Assembly



12 GA PARTS LIST

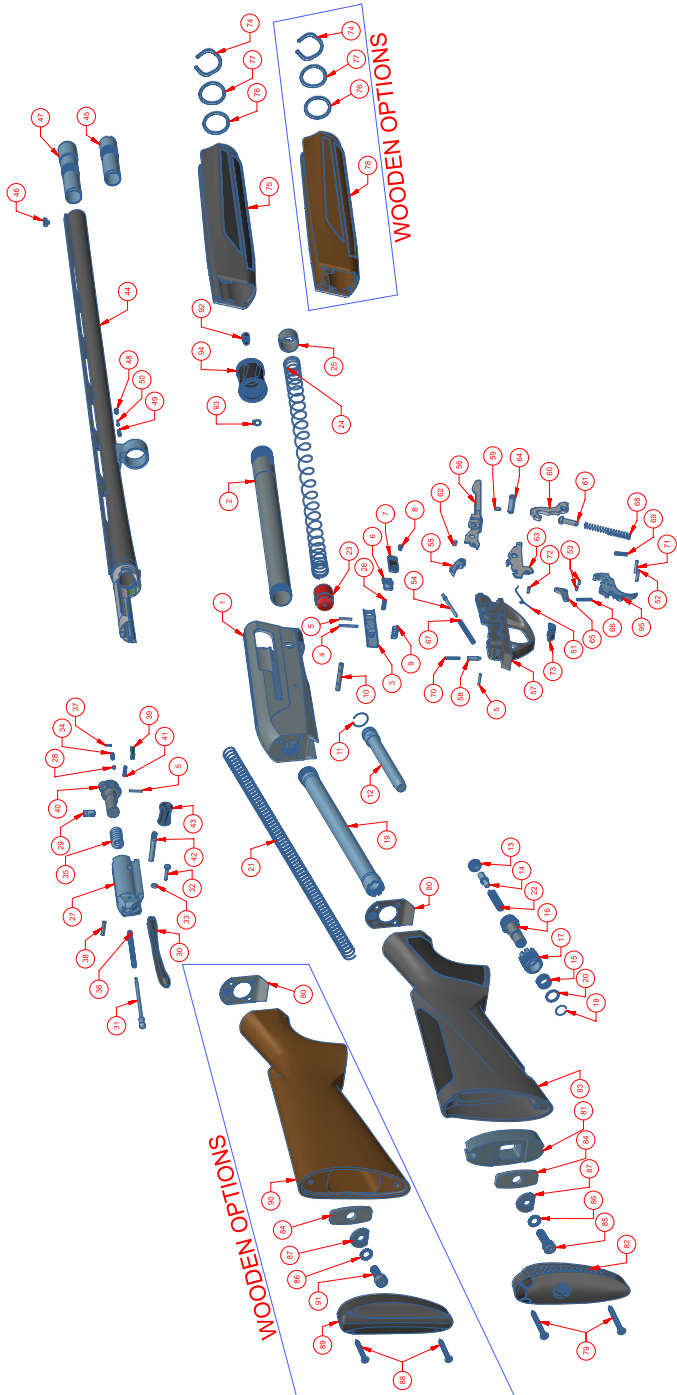
#	PART NO	PART NAME	QTY		
1	HG12VA13	BUTTON CAP SCREW (DIN7991 FH SCREW M3X5)	1		26 HG28YA01 SPRING, BOLT RELEASE BUTTON
2	YD12GM036	BOLT RELEASE BUTTON HEAD	1		27 YD12NM7126 BARREL
3	HG12YA03	SPRING, SHELL STOP	1		28 HS12PA02 DETENT, MAGAZINE CAP
4	HG12CB14	SHELL STOP	1		29 HS12YA17 SPRING, MAGAZINE CAP DETENT
5	YD12GM010	BOLT RELEASE BUTTON	1		30 YD12PM024 EXTERNAL OPTIMA PLUS CHOKE TUBE
6	HS12YA15	MAGAZINE SPRING	1		31 YA12PM075 OPTIMA PLUS CHOKE TUBE
7	HG12LB29	FOLLOWER, MAGAZINE SPRING	1		32 HS12VA01 SCREW, MAGAZINE CAP DETENT RETAINING
8	YD12SM034	MAGAZINE TUBE	1		33 HM12ZA10 FRONT SIGHT
9	YD12GM019	RECEIVER	1		34 HM12YA16 SPRING, FIRING PIN
10	HS12CB11	MAGAZINE TUBE CAP	1		35 HM12CB15 PIN, BOLT HEAD GUIDE
11	HD12YA06	RECOIL SPRING	1		36 YD12MM001 BOLT HEAD
12	HD12YA05	RETAINING RING RECOIL SPRING TUBE	1		37 HM12YA15 SPRING, EXTRACTOR
13	YD12DM004	PLUNGER, RECOIL SPRING	1		38 HM12CB16 BOLT LINK
14	HD12VA40	WASHER, RECOIL SPRING TUBE NUT	1		39 HM12PA12 PIN, BOLT LINK (Ø3.5X19.6)
15	HD12CA15	PLUNGER, RECOIL SPRING TUBE NUT SPRING	1		40 YD12MM002 BOLT BODY
16	HD12YA09	SPRING, RECOIL TUBE LOCK	1		41 HM12YA17 SPRING, BOLT HANDLE DETENT
17	YD12GM034	RECOIL SPRING TUBE NUT	1		42 HM12CA07 DETENT, BOLT HANDLE
18	YD12DM046	RECOIL TUBE LOCK	1		43 HM12YA14 SPRING, BOLT HEAD
19	HD12CB24	CLIP, RECOIL TUBE LOCK	1		44 HM12CA05 FIRING PIN
20	YD12DM045	RECOIL SPRING TUBE	1		45 YD12MM003 EXTRACTOR
21	YD12DM047	BUSHING, RECOIL TUBE LOCK	1		46 YD12MM019 BOLT HANDLE HEAD
22	HD12YA07	SPRING, RECOIL SPRING TUBE NUT	1		47 HM12PA13 PIN, BOLT HANDLE DETENT SPRING RETAINING (Ø1.5X6)
23	HG12PA02	PIN, SHELL STOP (DIN7344 Ø2.5X20)	1		48 HM12SA02 O-RING, FIRING PIN RETAINING PIN (Ø4.1XØ1.78)
24	HG12PA01	PIN, BOLT RELEASE BUTTON (DIN5402 Ø2X13.8)	3		49 YD12MM015 BOLT HANDLE
25	HG12PA15	PIN, RECEIVER	1		50 HM12CA06 PIN, FIRING PIN RETAINING
					51 HE12VA01 CLIP, SWIVEL MOUNT PIN

12 GA PARTS LIST CONTINUED

52	HD12CA17	SWIVEL MOUNT PIN	1
53	YD12EM048	MAGAZINE CAP	1
54	HT12CB41	SPRING, CARRIER	1
55	HT12YA20	PLUNGER, CARRIER SPRING	1
56	YD12TM003	DISCONNECTOR	1
57	YD12TM004	HAMMER	1
58	YD12TM014	SAFETY BUTTON	1
59	HM12PA04	PIN, TRIGGER (DIN5402 Ø2,5X15,7)	2
60	HT12DA10	LIFTER DOG	1
61	HT12PA07	PIN, DISCONNECTOR	1
62	YD12TM012	TRIGGER	1
63	HT12CB40	PIN, LIFTER DOG	1
64	HT12YA23	SPRING, SAFETY DETENT	2
65	HT12CA12	DETENT, SAFETY	2
66	HT12CB44	PIN, HAMMER TUBE	2
67	HT12YA04	CLIP, HAMMER TUBE PIN RETAINING	1
68	HT12YA04	SPRING, DISCONNECTOR	1
69	HT12YA22	SPRING, CARTRIDGE RELEASE BUTTON	1
70	HT12CB42	PLUNGER, HAMMER SPRING	1
71	HT12PA24	PIN, CARTRIDGE RELEASE BUTTON SPRING (Ø2,5X7,8)	1
72	HT12CB39	CARRIER	1
73	HT12SB15	TRIGGER GUARD	1
74	HT12CB48	CARTRIDGE RELEASE BUTTON	1
75	HT12YA19	SPRING, TRIGGER	1
76	HT12YA21	SPRING, HAMMER	1
77	HD12VA04	MACHINE SCREW, SYNTHETIC RECOIL PAD (DIN7505 5X40)	2

78	HD12SB90	RECOIL PAD, SYNTHETIC	1
79	HZ12SA73	SHIM	1
80	HD12SB89	BUTTSTOCK, SYNTHETIC	1
81	HD12SB101	BUTTSTOCK BLOCK, SYNTHETIC	1
82	HD12CA16	WASHER, RECOIL TUBE	2
83	HD12CB25	WASHER, BUTTSTOCK	1
84	HD12VA03	WASHER, BUTTSTOCK LOCK (DIN 6798-8 A 8,2X14X0,8)	2
85	HD12VA16	BOLT, SYNTHETIC BUTTSTOCK (DIN912 M8X25)	1
86	HD12CB28	FOREND CLIP	1
87	HD12CB27	FOREND WASHER	2
88	HD12CB26	FOREND SPRING WASHER	2
89	HE12SB30	FOREND, SYNTHETIC	2
90	HD12SB100	RECOIL PAD, WOODEN	1
91	HD12VA19	MACHINE SCREW, WOODEN RECOIL PAD (DIN7505 4,5X40)	2
92	YD12DM042	BUTTSTOCK, WOODEN	2
93	HD12VA39	BOLT, WOODEN BUTTSTOCK (DIN912 M8X20)	2
94	YD12EM046	FOREND, WOODEN	1

EXPLODED VIEW DIAGRAM 20 GA Assembly



20 GA PARTS LIST

#	PART NO	PART NAME	QTY			
1	YD20GM011	RECEIVER	1			
2	YD20SM018	MAGAZINE TUBE	1			
3	HG12CB14	SHELL STOP	1			
4	HG12PA02	PIN, SHELL STOP (DIN7344 Ø2.5X20)	1			
5	HG12PA01	PIN, BOLT RELEASE BUTTON (DIN5402 Ø2X13.8)	3			
6	YD12GM010	BOLT RELEASE BUTTON	1			
7	YD12GM036	BOLT RELEASE BUTTON HEAD	1			
8	HG12VA13	BUTTON CAP SCREW (DIN7991 FH SCREW M3X5)	1			
9	HG12YA03	SPRING, SHELL STOP	1			
10	HG20PA03	PIN, RECEIVER	1			
11	HD12YA05	RETAINING RING RECOIL SPRING TUBE	1			
12	YD12DM004	PLUNGER, RECOIL SPRING	1			
13	HD12VA40	WASHER, RECOIL SPRING TUBE NUT	1			
14	HD12CA15	PLUNGER, RECOIL SPRING TUBE NUT SPRING	1			
15	HD12YA09	SPRING, RECOIL TUBE LOCK	1			
16	YD12GM034	RECOIL SPRING TUBE NUT	1			
17	YD12DM046	RECOIL TUBE LOCK	1			
18	HD12CB24	CLIP ,RECOIL TUBE LOCK	1			
19	YD12DM045	RECOIL SPRING TUBE	1			
20	YD12DM047	BUSHING ,RECOIL TUBE LOCK	1			
21	HD20YA01	RECOIL SPRING	1			
22	HD12YA07	SPRING, RECOIL SPRING TUBE NUT	1			
23	HG20LB08	FOLLOWER, MAGAZINE SPRING	1			
24	HS20YA02	MAGAZINE SPRING	1			
25	HS20CB02	MAGAZINE TUBE CAP	1			
26	HG28YA01	SPRING, BOLT RELEASE BUTTON	1			
27	YD20MM002	BOLT BODY	1			
28	HM12CA07	DETENT, BOLT HANDLE	1			
29	HM20CB01	PIN, BOLT HEAD GUIDE	1			
30	HM20CB02	BOLT LINK	1			
31	HM12CA05	FIRING PIN	2			
32	HM12CA06	PIN, FIRING PIN RETAINING	1			
33	HM12SA02	O-RING, FIRING PIN RETAINING PIN (Ø4,1XØ1,78)	1			
34	HM12YA17	SPRING, BOLT HANDLE DETENT	1			
35	HM20YA04	SPRING, BOLT HEAD	1			
36	HM12YA16	SPRING, FIRING PIN	1			
37	HM12PA13	PIN, BOLT HANDLE DETENT SPRING RETAINING (Ø1.5X6)	1			
38	HM20PA01	PIN, BOLT LINK (Ø3.5X17,7)	1			
39	YD12MM003	EXTRACTOR	2			
40	YD20MM003	BOLT HEAD	1			
41	HM20YA05	SPRING, EXTRACTOR	1			
42	YD20MM010	BOLT HANDLE	1			
43	YD12MM019	BOLT HANDLE HEAD	1			
44	YD20NM7117	BARREL	1			
45	YD20PM019	OPTIMA PLUS CHOKE TUBE	1			
46	HN12ZA10	FRONT SIGHT	1			
47	YD20PM028	EXTERNAL OPTIMA PLUS CHOKE TUBE	1			
48	HS12VA01	SCREW, FOREND CAP DETENT RETAINING	1			
49	HS12YA17	SPRING, FOREND CAP DETENT	1			
50	HS12PA02	DETENT, FOREND CAP	1			
51	HT12YA22	SPRING , CARTRIDGE RELEASE BUTTON	1			

20 GA PARTS LIST CONTINUED

52	HT20PA06	PIN, TRIGGER (DIN7 02,5X14,2)	1
53	HT12PA07	PIN, DISCONNECTOR	1
54	HT12CB41	SPRING, CARRIER	1
55	HT12DA10	LIFTER DOG	1
56	HT20CB04	CARRIER	1
57	HT20SB08	TRIGGER GUARD	1
58	HT12CA12	DETENT, SAFETY	2
59	HT12VA04	CLIP, HAMMER TUBE PIN RETAINING	2
60	YD12TM004	HAMMER	2
61	HT12CB42	PLUNGER, HAMMER SPRING	2
62	HT12CB40	PIN, LIFTER DOG	1
63	HT20CB07	CARTRIDGE RELEASE BUTTON	1
64	HT20CB06	PIN, HAMMER TUBE	1
65	YD12TM003	DISCONNECTOR	1
66	HT12YA04	SPRING, DISCONNECTOR	1
67	HT12YA20	PLUNGER, CARRIER SPRING	1
68	HT20YA03	SPRING, HAMMER	1
69	HT12YA19	SPRING, TRIGGER	1
70	HT12YA23	SPRING, SAFETY, DETENT	1
71	HM12PA04	PIN, TRIGGER (DIN6402 02,5X15,7)	1
72	HT20PA05	PIN, CARTRIDGE RELEASE BUTTON SPRING (02,5X6,8)	1
73	YD12TM014	SAFETY BUTTON	1
74	HD20CB04	FOREND CLIP	1
75	HE20SB14	FOREND, SYNTHETIC	1
76	HD20CB03	FOREND WASHER	1
77	HD20CB02	FOREND SPRING WASHER	1

78	YD20EM020	FOREND, WOODEN	1
79	HD12VA04	MACHINE SCREW, SYNTHETIC RECOIL PAD (DIN7505 5X40)	2
80	HZ20SA25	SHIM	1
81	HD12SB101	BUTTSTOCK BLOCK, SYNTHETIC	2
82	HD12SB80	RECOIL PAD, SYNTHETIC	2
83	HD20SB14	BUTTSTOCK, SYNTHETIC	1
84	HD12CB25	WASHER, BUTTSTOCK	2
85	HD12VA16	BOLT, SYNTHETIC BUTTSTOCK (DIN912 M8X25)	2
86	HD12VA03	WASHER, BUTTSTOCK LOCK (DIN 6798-8 A 8,2X14X0,8)	1
87	HD12CA16	WASHER, RECOIL TUBE	1
88	HD12VA19	MACHINE SCREW, WOODEN RECOIL PAD (DIN7505 4,5X40)	1
89	HD12SB100	RECOIL PAD, WOODEN	2
90	YD20DM012	BUTTSTOCK, WOODEN	1
91	HD12VA39	BOLT, WOODEN BUTTSTOCK (DIN912 M8X20)	2
92	HD12CA17	SWIVEL MOUNT PIN	2
93	HE12VA01	CLIP, SWIVEL MOUNT PIN	2
94	YD20EM024	FOREND CAP	1
95	YD12TM012	TRIGGER	1

WEATHERBY SERVICE POLICY

Weatherby is a name that has been synonymous with quality firearms for over 70 years. All Weatherby® firearms are manufactured of the finest materials and have been thoroughly inspected and tested in every phase of production. Because of the confidence we have in our products, Weatherby does not provide a written warranty, but rather stands behind its reputation for customer service and satisfaction.

Simply stated, we will consider requests for service or repair of Weatherby® firearms without charge on a case by case basis. A determination will be made taking into consideration such things as the age and condition of the firearm, and the circumstances surrounding its malfunction or other problem.

Weatherby, Inc. will not be responsible for defects resulting from ordinary wear and tear, alterations by unauthorized persons, accidents, misuse, use of incorrect or other than factory loaded ammunition, or failure to provide reasonable and normal maintenance.

Should any Weatherby® firearm require service or repair under this service policy, it must be delivered transportation prepaid to Weatherby Service Department. The product must be accompanied by a proof of purchase and a letter explaining the problem. It should also be insured by the owner at the time of shipment, as Weatherby, Inc. can accept no responsibility for damage or loss in transit. Weatherby will pay all charges to return the product to the owner if it is accepted for service or repair without charge under the provisions of this service policy. Weatherby, Inc. also reserves the right to repair or replace any product at our sole discretion.

WEATHERBY, INC. SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL OR CONTINGENT DAMAGES.

TEN COMMANDMENTS OF FIREARMS SAFETY

Prevention is the solution to hunting and shooting casualties. Every hunting and shooting accident that has occurred could have been prevented. Most such accidents happen as a result of people ignoring basic firearms safety rules. Prevention involves knowing and obeying those basic safety rules. Responsible, knowledgeable, and safe hunters and shooters will learn, remember and follow these simple rules:

1. Treat every firearm with the same respect due a loaded firearm.
2. Control the direction of your firearm's muzzle. Carry your firearm safely, keeping the safety on until ready to shoot. Keep your finger off the trigger until ready to shoot.
3. Identify your target and what is beyond it. Know the identifying features of the game you hunt or the targets you intend to shoot.
4. Be sure the barrel and action are clear of obstructions and that you have only ammunition of proper size for the firearm you are carrying.
5. Whenever not in use, keep your firearm unloaded and store all ammunition in a separate location.
6. Never point a firearm at anything you do not want to shoot. Avoid all horseplay with a firearm.
7. Never climb a fence or tree, or jump a ditch or log, with a loaded firearm. Never pull a firearm toward you by the muzzle.
8. Never shoot at a flat hard surface or water. During target practice, be sure your backstop or shot-fall area is adequate.
9. Store firearms and ammunition separately beyond the reach of children and careless adults.
10. Avoid alcoholic beverages or other mood-altering drugs before or while shooting.

EXERCISE EXTREME CAUTION

Heed and follow these additional gun handling warnings whenever using any firearm

- Be sure the barrel is clear of any obstruction before loading. Make it a habit to check the barrel every time before reloading.
- Never place a loaded gun into a vehicle or lean the gun against any object. The gun should be emptied and placed into a case when not in use.
- Keep the safety on at all times. Move the safety to the "FIRE" position only when you are sure that a shot is imminent.
- While loading or unloading, make sure the gun is pointed in a safe direction. Keep your finger off the trigger while operating the action.
- Treat every gun as if it is loaded - it may be!
- If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone you know is competent.
- Do not abuse your hunting privileges. Be respectful of others and other people's property.

⚠ WARNING

WARNING: CANCER AND REPRODUCTIVE HARM—www.P65warnings.ca.gov

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM, AND OTHER SERIOUS PHYSICAL INJURY. MAINTAIN ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE. SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD.

⚠ WARNING

WARNING Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users.

California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the website of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison." If you or someone you know is contemplating suicide, please call the National Suicide Prevention Lifeline at 1-800-273 TALK (8255).

ADVERTENCIA Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del fiscal general de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño la puede obtener y la usa indebidamente, se le puede multar o enviar a prisión. Si usted o alguien que conoce está contemplando el suicidio, llame a la Línea Nacional de Prevención del Suicidio al 1-800-273 TALK (8255).



WARNING

Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.



ADVERTENCIA

Armas de juego deben de ser usadas responsablemente y almacenadas en un lugar seguro para proibir el acceso a menores de edad y personas no autorizadas. California tiene leyes estrictas sobre la posesión de armas de juego y usted puede ser multado o encarcelado si no las cumple. Visite la pagina de internet de California Attorney General en <https://oag.ca.gov/firearms> para obtener información de las leyes de armas de juego que aplique a su caso y como puede cumplirlas.

Mantenga armas de juego lejos de menores de edad, manteniendo las armas descargadas y encerradas en un lugar seguro cuando no esten en uso. Si mantiene una arma de juego cargada donde un niño tenga acceso y la utiliza incorrectamente, usted puede ser multado o encarselado.

A COPY OF THE INSTRUCTION MANUAL FOR ANY WEATHERBY FIREARM IS AVAILABLE FROM THE FACTORY FREE ON REQUEST, OR IT MAY BE DOWNLOADED FROM OUR WEBSITE AT WWW.WEATHERBY.COM. THESE INSTRUCTION MANUALS CONTAIN IMPORTANT WARNINGS WHICH MUST BE UNDERSTOOD BEFORE USING THESE FIREARMS.